



HEAT SPY®  
MONITOR R40  
SERIES FIXED  
INFRARED SENSOR



- . Back-lit 5-Digit LCD display with 4-Key Pad for convenient on-site viewing and setting.
- . 12-Pin connection cable for simultaneous analog/digital input and output. •
- . 0-20 or 4-20 mA Linear Current Loop, sub-range programmable, user selectable.
- RS485 for networking, up to 32 sensors.
- Relay for alarm and PLC control, user programmable.
- External Input for reset and parameter adjusting of AVG, PEAK HOLD and VALLEY HOLD.
- . Built-in Laser to simplify alignment operation. (Not available on Models P3 or F4)
- . Programmable for OEM applications through RS485 for remote setup and monitoring.
- . Optional non-contact Thermocouple Type IR tube with extremely long life is available as an alternative to traditional contact thermocouples



## Description

### Overview

**A high-tech non-contact infrared sensor, designed to meet all application requirements by delivering high performance and advanced features. A rugged and waterproof IP65 (NEMA 4) one-piece system, with optics and electronics integrated in a single housing, the R40 is easy to install and offers the flexibility to handle almost any application.**

**The R40 includes signal processing features including Peak Hold, Valley Hold and Averaging, all of which are field adjustable via the keypad or controlled remotely when interfaced with user software.**

## Specifications

| Sensor Specifications |  |
|-----------------------|--|
| Ambient temperature   | 0 ° to 65 ° C, (32 ° to 149 ° F)                         |
| with air cooling      | 0 ° à 120 ° C, (32 ° à 250 ° F)                          |
| with water cooling    | 0 ° to 175 ° C, (32 ° to 350 ° F)                        |
| Storage room          | -20 ° to 70 ° C (-4 ° to 158 ° F)                        |
| Relative humidity     | 10% to 95% non-condensing                                |
| Protection class      | IP65 (NEMA-4) (with air purge)                           |
| Laser sighting        | 650 nm <1 mW, Class II                                   |
| Shock and vibrations  | MIL-STD-810D   |
| Housing material      | ANSI 304 stainless steel                                 |
| Dimensions            | 45 mm in diameter. x 183 mm (1.77 x 7.20 inches) approx. |
| Weight                | 0.72 kg (1.58 lb)  |

| Measurement specifications |   |  |
|----------------------------|---|--|
|                            | 1M/2M   | P34 / MT / F4 / G5 / P7 / G7 / L                     |
| Precision 1                | ± 0.25% of reading                                  | ± 0.6% of reading or ± 1 ° C, whichever is greater   |
| Repeatability 2            | ± 0.10% of reading or ± 1 ° C, whichever is greater | ± 0.3% of reading or ± 0.3 ° C, whichever is greater |
| LCD resolution             | 1 ° C / 1 ° F                                       | 1 ° C / 1 ° F  |
| Response time 3            | 5 mS  | 150 mS   |
| Emissivity                 | 0.10 to 1.00  | 0.10 to 1.00   |

## Models and accessories

| PHOTODIODE MODELS - Step 1 - Select: Series |   |
|---|---|
| R40   | Fixed infrared, includes: certificate of conformity and user manual |

| Step 2 - Select: Spectral range and temperature range |                |  |   |
|---|----------------|--|---|
| Coded   | Spectral range | Temperature range                          | Application   |
| 1ML   | 1.0µm          | 400 ° to 1800 ° C,<br>(752 ° to 3272 ° F)  | Molten metal /<br>ceramic Hot graphite<br>Ferrous metal |
| 1MM   | 1.0µm          | 600 ° to 1800 ° C,<br>(1112 ° to 3272 ° F) | Molten metal /<br>ceramic Hot graphite<br>Ferrous metal |
| 1MH   | 1.0µm          | 600 ° to 3000 ° C,<br>(1112 ° to 5432 ° F) | Molten metal /<br>ceramic Hot graphite<br>Ferrous metal |
| 2ML   | 1,6µm          | 300 ° to 1400 ° C,<br>(572 ° to 2552 ° F)  | Hot metal Hot ceramic<br>Non-ferrous metal              |
| 2MM   | 1.6 µm         | 400 ° to 1600 ° C,<br>(752 ° to 2912 ° F)  | Hot metal Hot ceramic<br>Non-ferrous metal              |
| 2MH   | 1,6µm          | 400 ° to 2300 ° C,<br>(752 ° to 4172 ° F)  | Hot metal Hot ceramic<br>Non-ferrous metal              |

| Step 3 - Select the optics |           |       |
|----------------------------|-----------|-------|
| Coded                      | Optical   |       |
| D100                       | 100:1     |       |
| F100                       | 2mm@100mm | 50:1  |
| F300                       | 3mm@300mm | 100:1 |
| F500                       | 6mm@500mm | 83:1  |

### Model

| Step 4 - Select the length of the connection cable |                                      |
|--|--------------------------------------|
| Coded  | Cable length                         |
| CB1  | Cable, 1 meter, (3.28 feet) Standard |
|  |                                      |



|      |  |
|------|--|
| CB3  | Cable, 3 meters, (9.84 feet)                           |
| CB5  | Cable, 5 meters, (16.40 feet)                          |
| CB8  | Cable, 8 meters, (26.24 feet)                          |
| CB15 | Cable, 15 meters, (49.21 feet)                         |
| CBX  | Cable, customer specified length (100 m (300 ft) max.) |

| Series   | Spectral range / temperature code | Optical code | Connection cable length code |
|--|-----------------------------------|--------------|------------------------------|
| R40  |                                   |              |                              |
| Insert the codes in the boxes above to construct the part number |                                   |              |                              |

| THERMOPILE MODELS - Step 1 - Select Series      |   |   |                   |
|---|---|---|-------------------|
| R40   | Fixed infrared, includes: certificate of conformity and user manual |   |                   |
| Step 2 - Select: Spectral and Temperature Range |   |   |                   |
| Coded   | Spectral range  | Temperature difference                  | Application       |
| P3M   | 3,43µm  | 100 ° to 300 ° C, (212 ° to 572 ° F)    | Plastics          |
| P3H   | 3,43µm  | 100 ° to 500 ° C, (212 ° to 932 ° F)    | Plastics          |
| MTM   | 3,9µm   | 600 ° to 1300 ° C, (1112 ° to 2372 ° F) | Through the flame |
| MTH   | 3,9µm   | 600 ° to 1500 ° C, (1112 ° to 2732 ° F) | Through the flame |
| F4M   | 4.11 to 4.72µm  | 400 ° to 1500°C, (752 ° to 2732 ° F)    | Flue gas          |
| F4H   | 4.11 to 4.72µm  | 400 ° to 1600 ° C, (752 ° to 2912 ° F)  | Flue gas          |
| G5M   | 5,1µm   | 400 ° to 1600°C, (752 ° to 2912 ° F)    | Glass             |
| G5H   | 5,1µm   | 400 ° to 2250 ° C, (752 ° to 4082 ° F)  | Glass             |
| P7  | 7,9µm   | 40 ° to 600 ° C, (104 ° to 1112 ° F)    | Plastics          |
| G7  | 7,9µm   | 40 ° to 1000 ° C, (104                  | Glass             |



|     |           |                                  |                    |
|-----|-----------|----------------------------------|--------------------|
|     |           | ° to 1832 ° F)                   |                    |
| LTL | 8 to 14µm | 0 ° to 600°C, (32 ° to 1112 ° F) | Low temperature    |
| LTM | 8 to 14µm | 0 ° to 800°C, (32 ° to 1472 ° F) | Medium temperature |

|                            |             |         |  |
|----------------------------|-------------|---------|--|
| Step 3 - Select the optics |             |         |  |
| Coded                      |             | Optical |  |
| D30                        |             | 30 :1   |  |
| F150                       | 3.5mm@150mm | 42:1    |  |
| F300                       | 8mm@300mm   | 37.5:1  |  |
| F600                       | 20mm@600mm  | 30:1    |  |

|  |   |
|--|---|
| Step 4 - Select the length of the connection cable |   |
| Coded  | Cable length  |
| CB1  | Cable, 1 meter, (3.28 feet) (Standard)                      |
| CB3  | Cable, 3 meters, (9.84 feet)                                |
| CB5  | Cable, 5 meters, (16.40 feet)                               |
| CB8  | Cable, 5 meters, (16.40 feet) Cable, 8 meters, (26.24 feet) |
| CB15   | Cable, 15 meters, (49.21 feet)                              |
| CBX  | Cable, customer specified length (100 m (300 ft) max.)      |

| Series | Spectral range / temperature code | Optical code | Connection cable length code |
|--------|-----------------------------------|--------------|------------------------------|
| R40    |                                   |              |                              |

Insert the codes in the boxes above to construct the part number

## Accessories

### **R40 Surface mount brackets**

### **16451 - R40 surface mount bracket, fixed, diameter: 45mm (1.77 ")**



**16453 - R40 surface mount bracket, adjustable, diameter: 45mm  
(1.77 ")  
Shown**

## SIGHT TUBES / IR Tube

**R40 / 60 series for use with R40 Code D100 optics (D to S: 100: 1).**

**M30 x 1, length: 11.81 in (300 mm)**

**16491-1 - SS304, 1500 ° F (800 ° C)**

**16491-2 - Inconel, 2000 ° F (1100 ° C)**

**16491-3 - Silicon Carbide, 3000 ° F (1600 ° C)**

**16491-4 - High purity alumina, (99.8%), 3500 ° F (1900 ° C)**

**16491-5 - Glassy carbon, 5430 ° F (3000 ° C)**

**R40 / 60 series IR thermocouple tube for use  
with R40 Code F300 optics (D to S: 100: 1). M30  
x 1, length: 11.81 in (300 mm)**

**16492-1 - SS304, 1500 ° F (800 ° C)**

**16492-2 - Inconel, 2000 ° F (1100 ° C)**

**16492-3 - Silicon Carbide, 3000 ° F (1600 ° C)**

**16492-4 - High purity alumina, (99.8%), 3500 ° F (1900 ° C)**

**16492-5 - Glassy carbon, 5430 ° F (3000 ° C)**

**R40 air purge**

**16472 - Air purge R40, M44x1.5 to M30x1**



## PROTECTION WINDOWS R40 Protective windows (includes locking ring)

**16465-1 - BK7 protection window for R40 to be used with models 1M and 2M.**

**16465-2 - Sapphire protection window for R40 for use with models 1M, 2M, MT, F4 and G5.**

**16465-3 - ZnSe protection window for R40 for use with P3, MT, F4, G5, P7 and LT models.**

## AIR / WATER COOLING JACKET

### R40 air / water cooling jacket

**16460 - R40 air / water cooling jacket**

## supply

**16116 - Compact AC / DC power supply unit, 24V, 31W**

**16117 - AC / DC power supply unit, 24V, 25 to 150 W**



















Heat Spy® Monitor R40 Series Fixed  
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